

MODERN *plastics*

"Setting the Standards in Plastics Distribution"™

ISO 9001:2000 Certified

FACILITIES LIST

INSPECTION:

- 1 - Caiman Computer Calibration System 1
- J & L 30" Optical Comparator
- 1 - Mitutoyo Tool Maker Microscope 1 - Surface Plate (36 x 72)
- 1 - Surface Plate (18 x 12)
- 1 - Surface Plate (18 x 24)
- 2 - Brown & Sharp Height Gauge 4
- Sets Calibrated Size Blocks
- 1 - Set Master Size Blocks
- 3 - Sets .060 - .750 Inspection Pins
- Verniers 0 - 8 ft
- Standard Inspection Tools
- Orientating Rolls
- All the above certified and calibrated

LATHE: (MANUAL)

- 1 - Turret - 8 position, 5C Collet, 6" Chuck 1 - Victor 36" Lathe - 14" Swing
- 1 - Monarch 14" Lathe, 5C Collet, 10" Chuck

PRESSES:

- 2 - Turner-Walker Drill Presses
- 2 - Kick Presses (Small Steel Rule Dies)

MILLERS:(MANUAL)

- 2 - Jet Vertical Millers 6" x 20" Tables
- 3 - Series II Bridgeport Vair-drive, 2 HP. 42" Table - Chrome ways servo power feeds 1 - Series I Bridgeport Belt drive, 1 HP. 42" Table - Chrome ways servo power feed 1 - Series II Bridgeport Vair - drive, 2 HP. with Mitutoyo ORO

CNC:

- 3 - Series I Bridgeport CNC 3 Axis with Rotary Table Attachments 1 - Series II Bridgeport CNC 3 Axis with Rotary Table
- 1 - Matsuura RA III Machining Center 2 Pallet 311/2 X 161/2 with Yasnac MX-3 control
- 1 - Matsuura Machining Center Pallet X 20" Y 14" Z 18" with Yasnac MX-I control 1 - Matsuura RA- IF Machining Center 30-Tool W/Yasnac Control 180, Y 24" X 20" Z 18", 2 - Pallet (23 X 15) 1 - Matsuura RA- IF Machining Center 25-Tool, W/ Yasnac MX-5 Control, Y 14" X 20" Z 18" 2 - Pallet (23 X 15) 1 - Matsuura RA- IF Machining Center 30-Tool System, 80 Yasnac, Y 16" X 20" Z 18", 2 - Pallet (23 X 15) 1 - Mazak H15 - 40 Tool, Z 30" X 48" Y 27" with 5 Axis Pallet 2 station
- 1 - Mori Seiki Lathe - 4 Axis Turning Center, 24 Tool FAPT Control, 3" Bar Cap., 36" Centers
- 1 - Newall - CNC Knee Mill Style Machining Center, X 48" Y 24" Z 5", 2 Axis Smartpath Control
- 1 - Sharp - CNC Knee Mill Style Machining Center, X 32" Y 11" Z 5", 2 Axis Acu-Rite Control
- 1 - SNK SUT 50 CNC Lathe - 12 tool, 13 1/2" centers, 6" chuck, 5C collett capacity, Bar feed
- 1 - Takisawa V4 Machining Center - True 4 Axis, 24 Tool, Z 20" X 36" Y 21", Rotary 12"
- 1 - Takisawa V3 - 20 Tool, Z 20" Y 24" X32" Machining Center, 3 Axis
- 1 - Takisawa MC-V Super (2) Pallet station, (27 x 15),30 Tool, X 24" Y 16" Z 18"
 - 1 - Takisawa TS-20 Turning Center, 12 Tool, 36" Centers, 14" swing, Fapt Control
- 1 - Takisawa TC II MC II, 12 station, 8 chuck, 5C, 1 1/2 bar capacity
- 1 - Yoshida Machining Center - 16 Tool, Z 20" Y 20" X 28", 5C Indexer

CNC Continued:

- 2 - Matsuura RA2 Machining Centers 20 tool with 180 controls 2PalletX311/2XY161/2
- 1 - Matsuura 760 Gearhead Machining Center, 30 Tool X 20.10 X Y 15.78 Yasnac MX5 Control

GRINDERS:

- 1 - Boyer-Schultz-Surface Grinder 6 x 18 magnetic chuck 2
- Bench Grinder
- 1 - Cutter Master Tool Grinder, 1 1/16 cap. 1 - KiKinda Surface Grinder weVdry, 12 X 36 electro magnetic chuck

SCREW MACHINES:

- 5 - Brown & Sharp 00 1 -CVA. OOG

MISCELLANEOUS:

- 1 - Pro Cad/Pro Cam III byTeksoft with Pro Engineer, ProMacro, ProSurf, ProEdiVDNC
- 1 - 10" Table Saw
- 1 - Stanley Router - over and under 1
- Grieve Annealing Oven
- 1 - Sand Blaster
- 1 - Vibrator (18 x 24) 1 - Gardner 14" Buffer
- 1 - Grob 18" hydraulic vertical Bandsaw 1 - Cut-off saw
 - Vapor polishing equipment
 - Flame polishing equipment
 - and a variety of Buffing equipment 2
- Tumblers
- 1 - 18" Rotary Table
- 1 - Hartford Indexing Head 3
- 5C Collet Closers
- 1 - 5C Yuasa Indexing Collet Closer 1
- 12" Tilt Rotary for 5 axis work
- 1 - 4 ton Fork lift